

AV 4

SAW WIRE

STANDARD

AWS SFA 5.23

CLASSIFICATION

EA-2

Description

AV-4 is used for Submerged Arc Welding (SAW) and Electroslag Welding of unalloyed and low alloy steel with impact requirements higher than those obtainable with mild steel filler wires. Also suitable for multi run techniques.

Chemical Composition of Welding Wire (%)

Wire Grade	C	Mn	Si	S	P	Mo	Cu
EA-2	0.05/0.17	0.95/1.35	0.20 max	0.025 max	0.025 max	0.45/0.60	0.35 max

Packing data

Dia 2.00 mm Weight 25 kg Rim.

Dia 2.50 -5.00 mm Weight 25 kg Rim & 250/500 kg Drum.